

CELL :- A225 **CELL NAME:** Oil pump **MACHINE / STAGE :-** Flow testing **OPERATION-** Flow testing

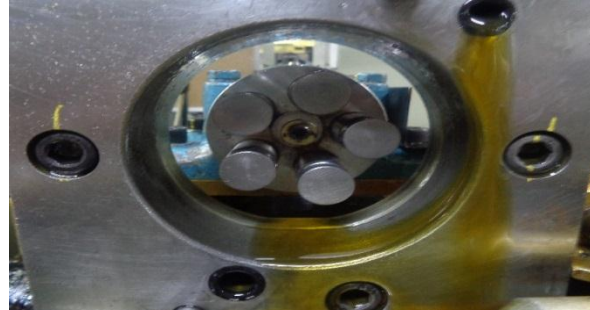
KAIZEN THEME - : To prevent Flow testing fail defect from testing machine.

IDEA :- To Provide New key

WIDELY/DEEPLY:-

COUNTERMEASURE- To provided new Key in coupling attachment.

PROBLEM / PRESENT STATUS :- Flow testing fail job found on testing machine.



BENCHMARK	06
TARGET	00
KAIZEN START	15.08.14
KAIZEN FINISH	16.08.14

TEAM MEMBERS :-

Dilip Mule
Vishal, Manohar

BENEFITS :- 1. Reduce rework loss
2. Cost saving

KAIZEN SUSTENANCE

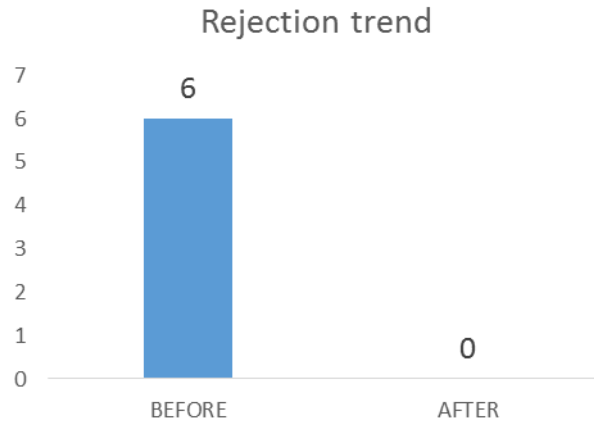
WHAT TO DO: To check daily

HOW TO DO FREQUENCY : Verify poka-yoka at the start of shift

WHY - WHY ANALYSIS :-

- Why1-** Flow testing fail
- Why-** Flow less
- Why-** Less rpm
- Why :-** Motor coupling key wear out

RESULT :-



ROOT CAUSE :- Coupling key wear out

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE: -15.08.14

REGISTERED BY :- Dilip Mule

MANAGER'S SIGN :- Anil Shende

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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